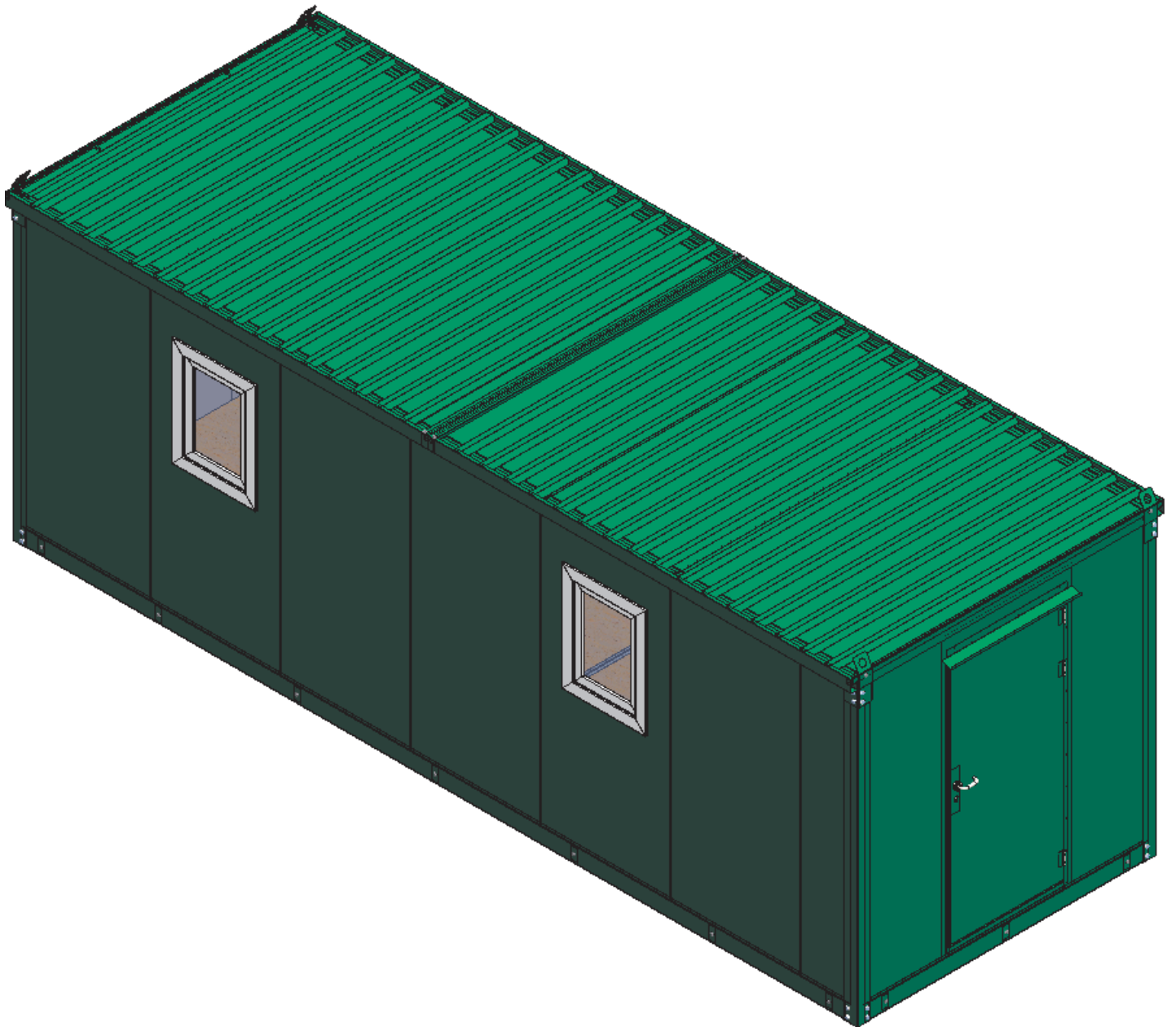


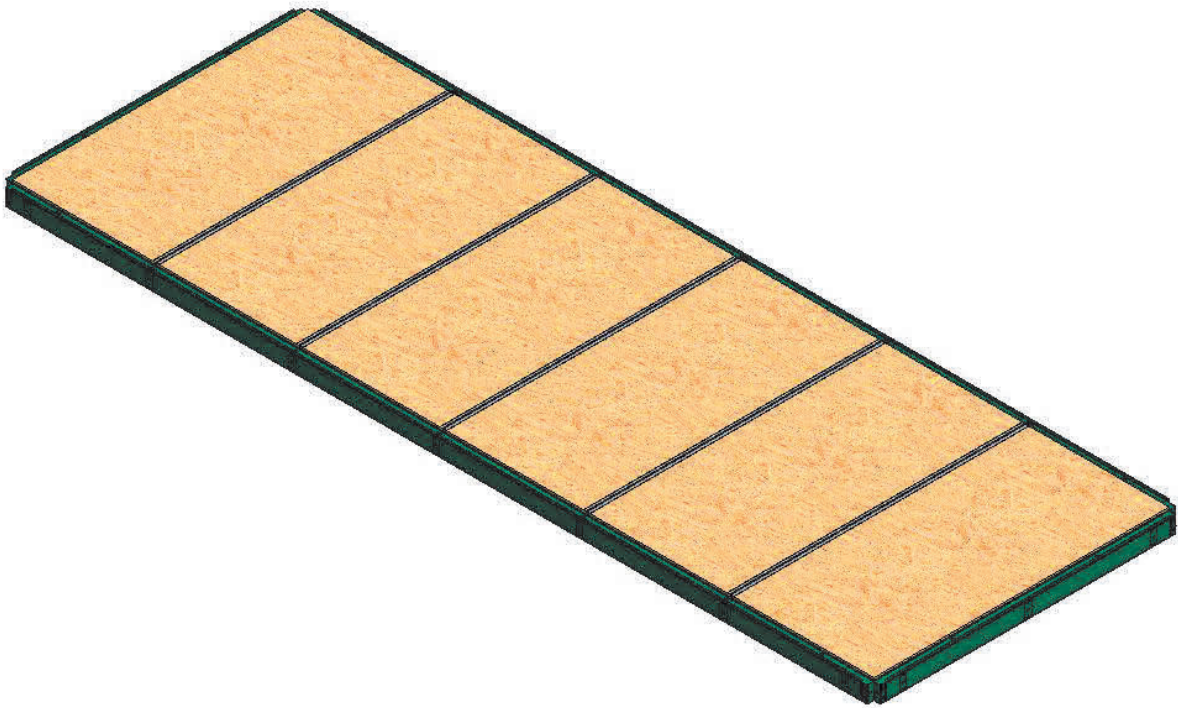
FLAT PACK STRUCTURE



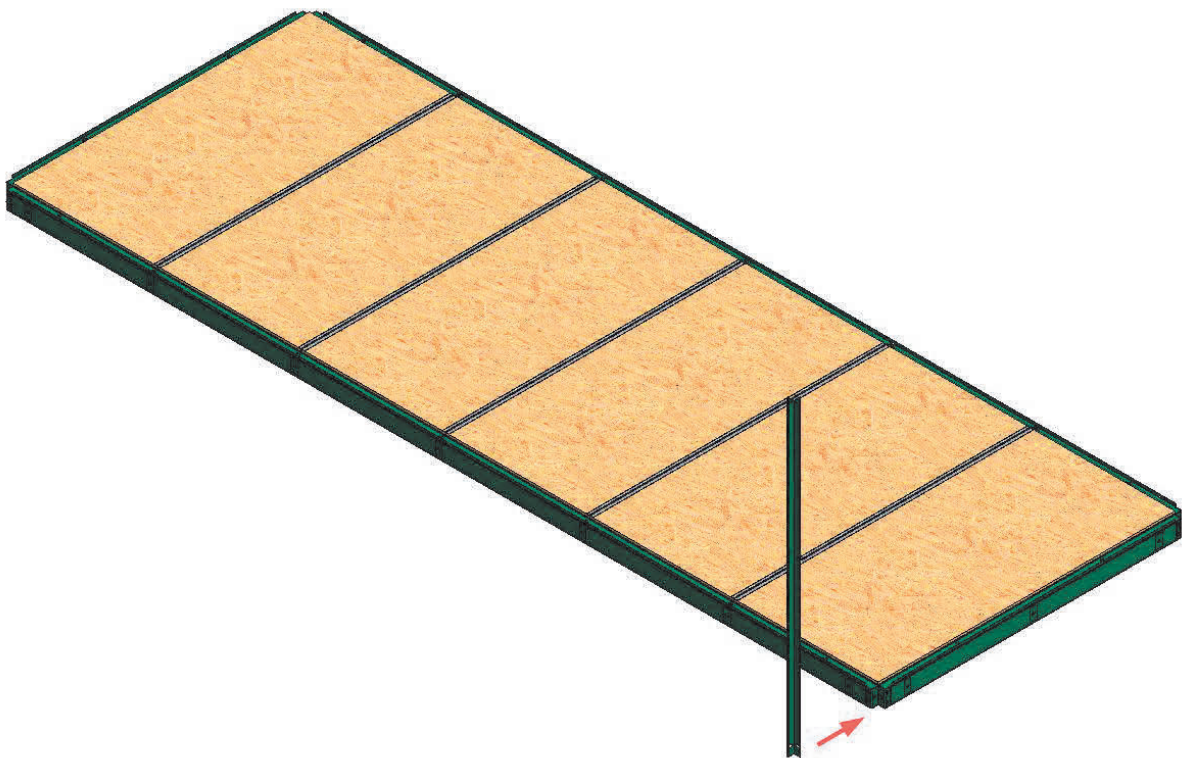
The details of the panels to be used are shown below.

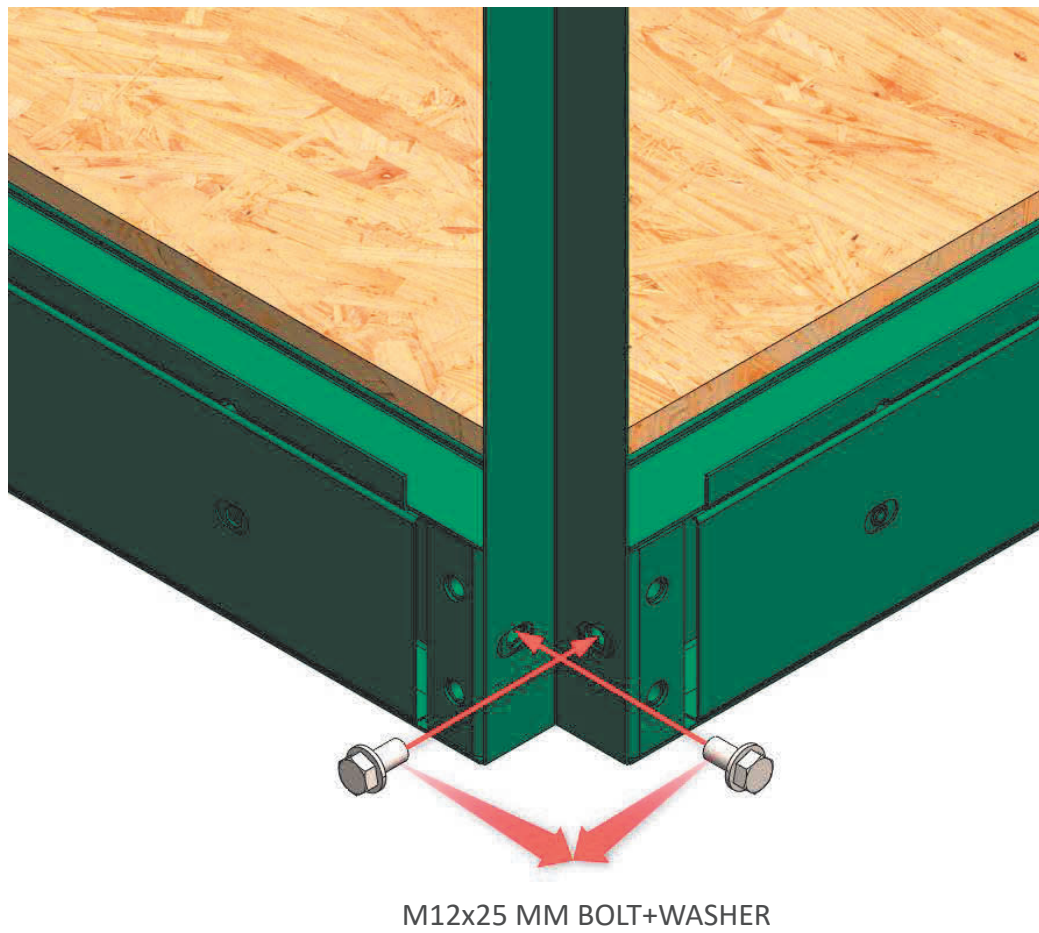


1. The chassis is placed on a flat surface.

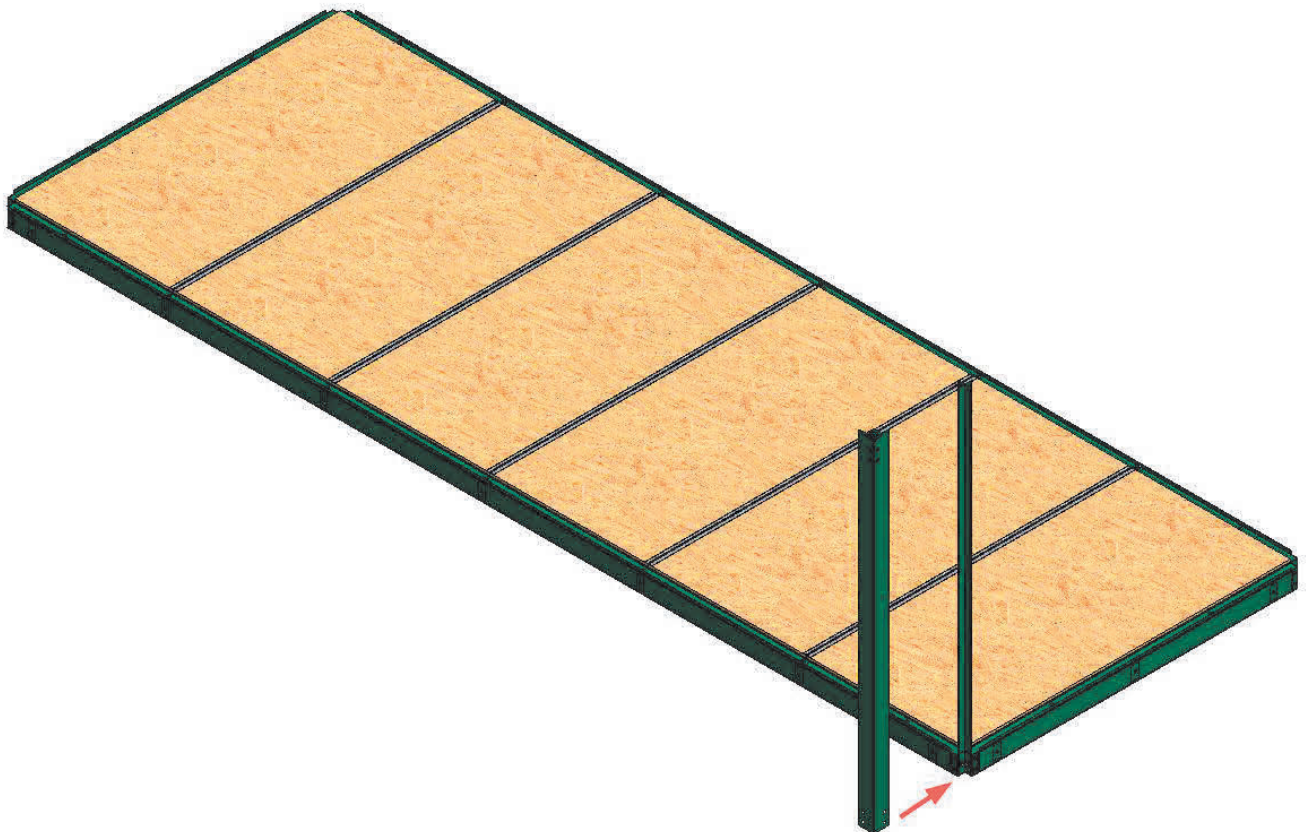


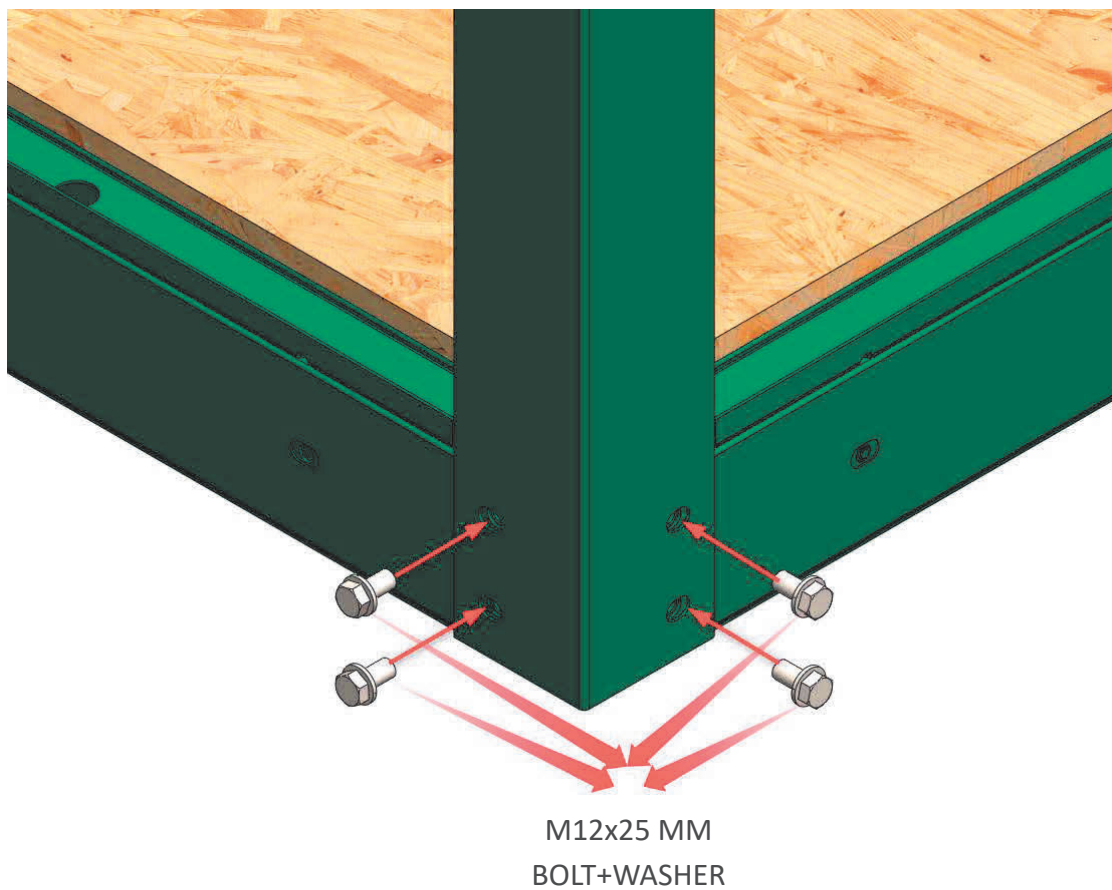
2. First the inner corner profile is fixed to the chassis using bolts.



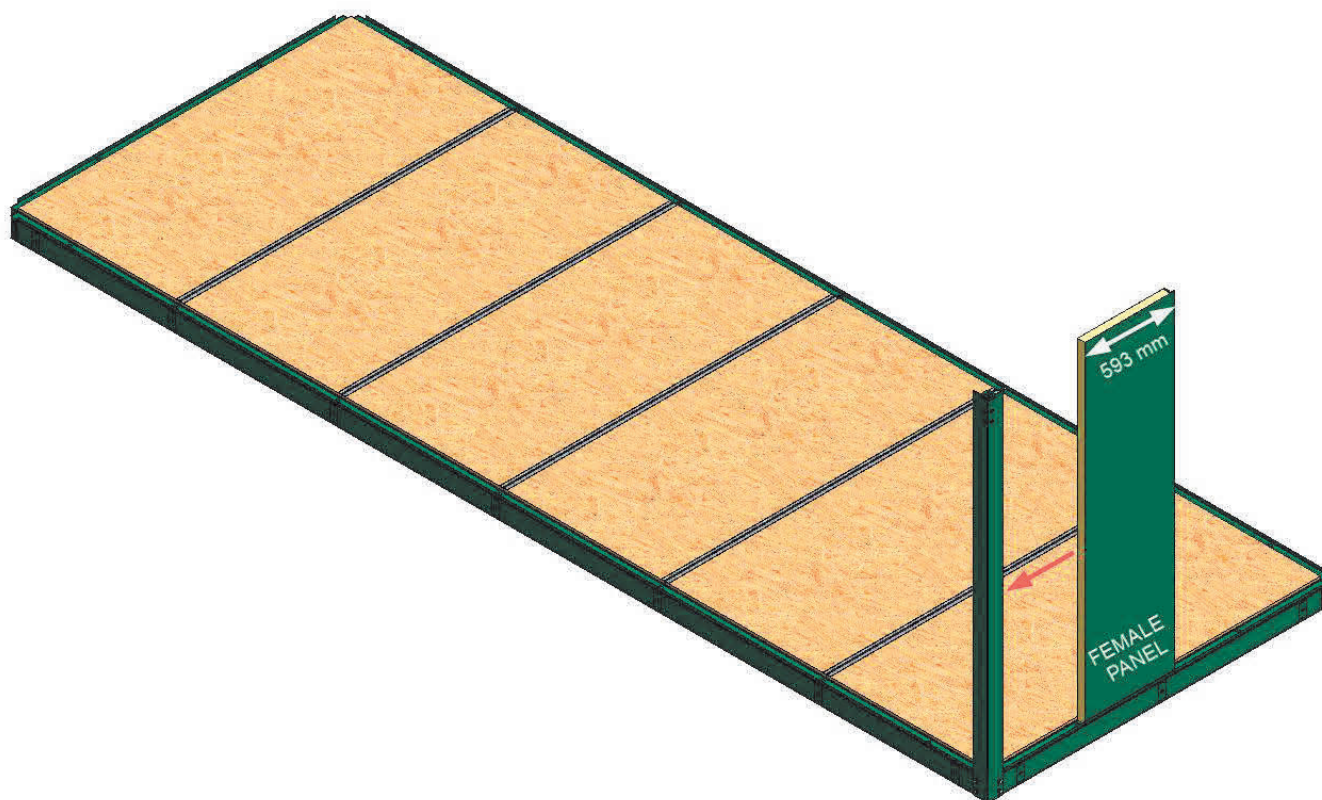


3. The outer corner profiles are also fixed to the chassis with bolts in the same way

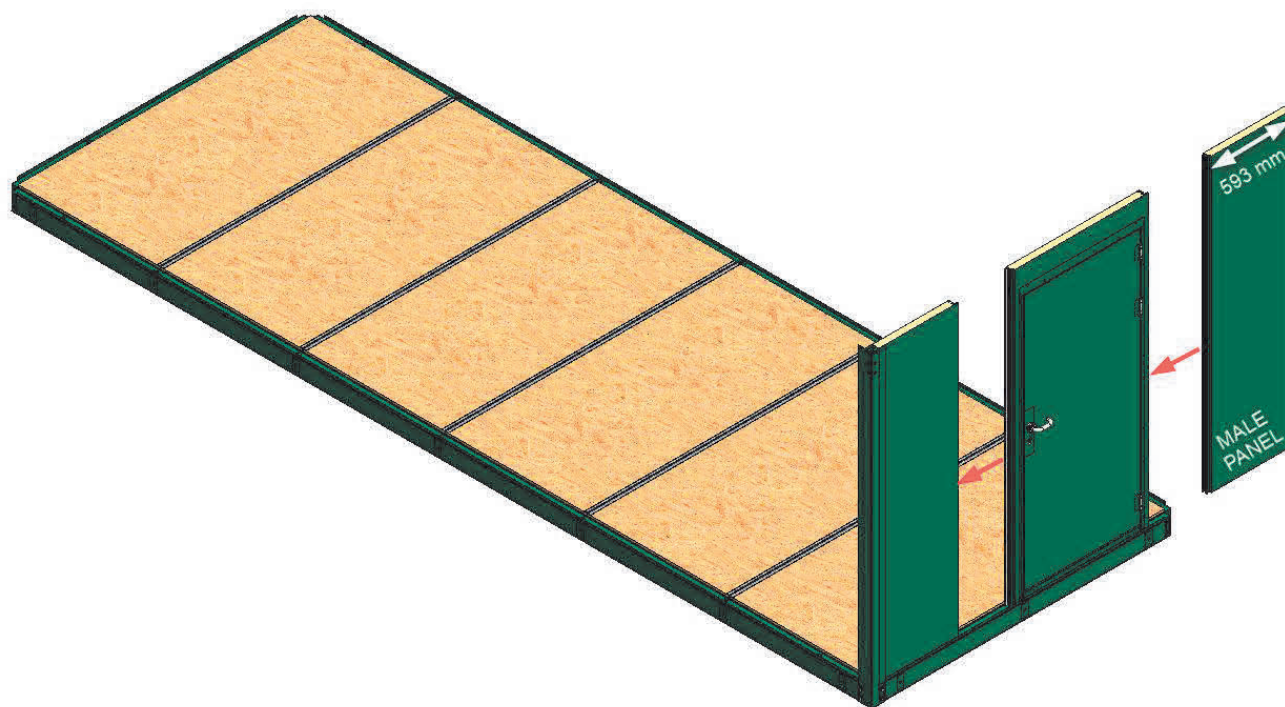




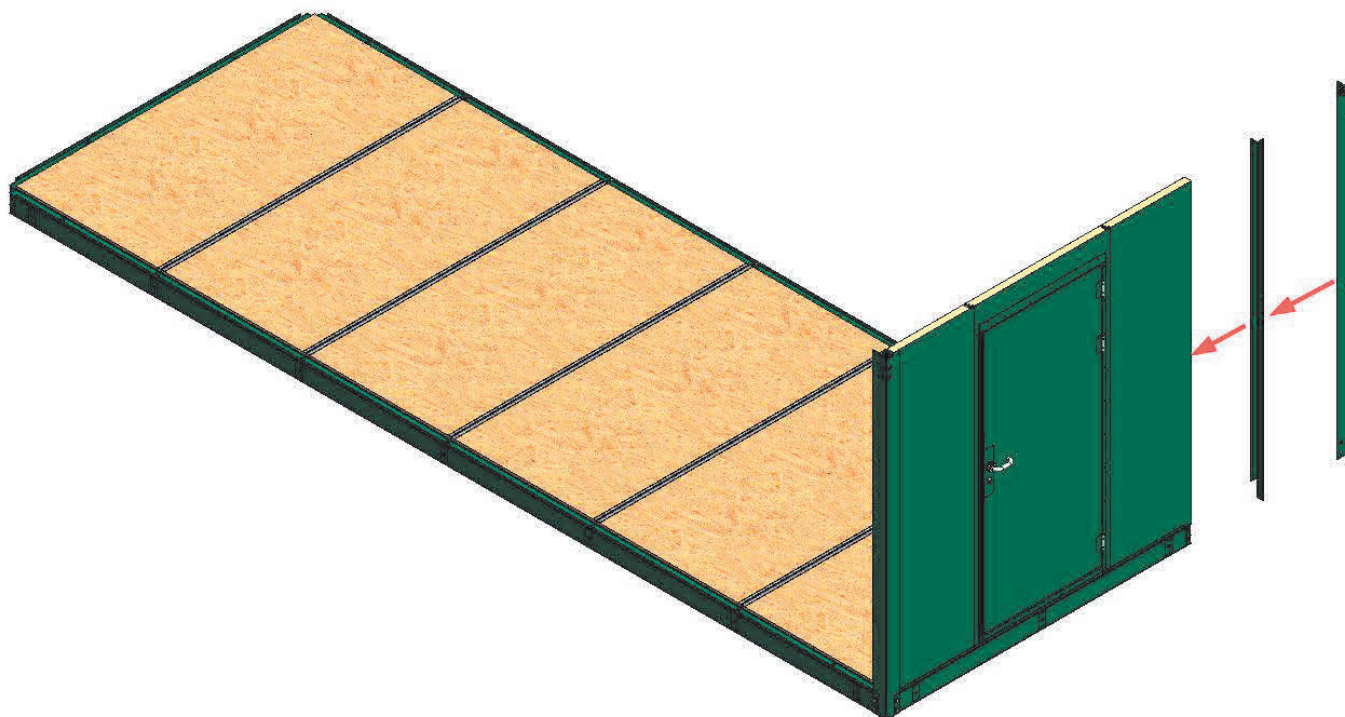
4. After the corner profiles are fixed, the 593 mm female panel is installed.



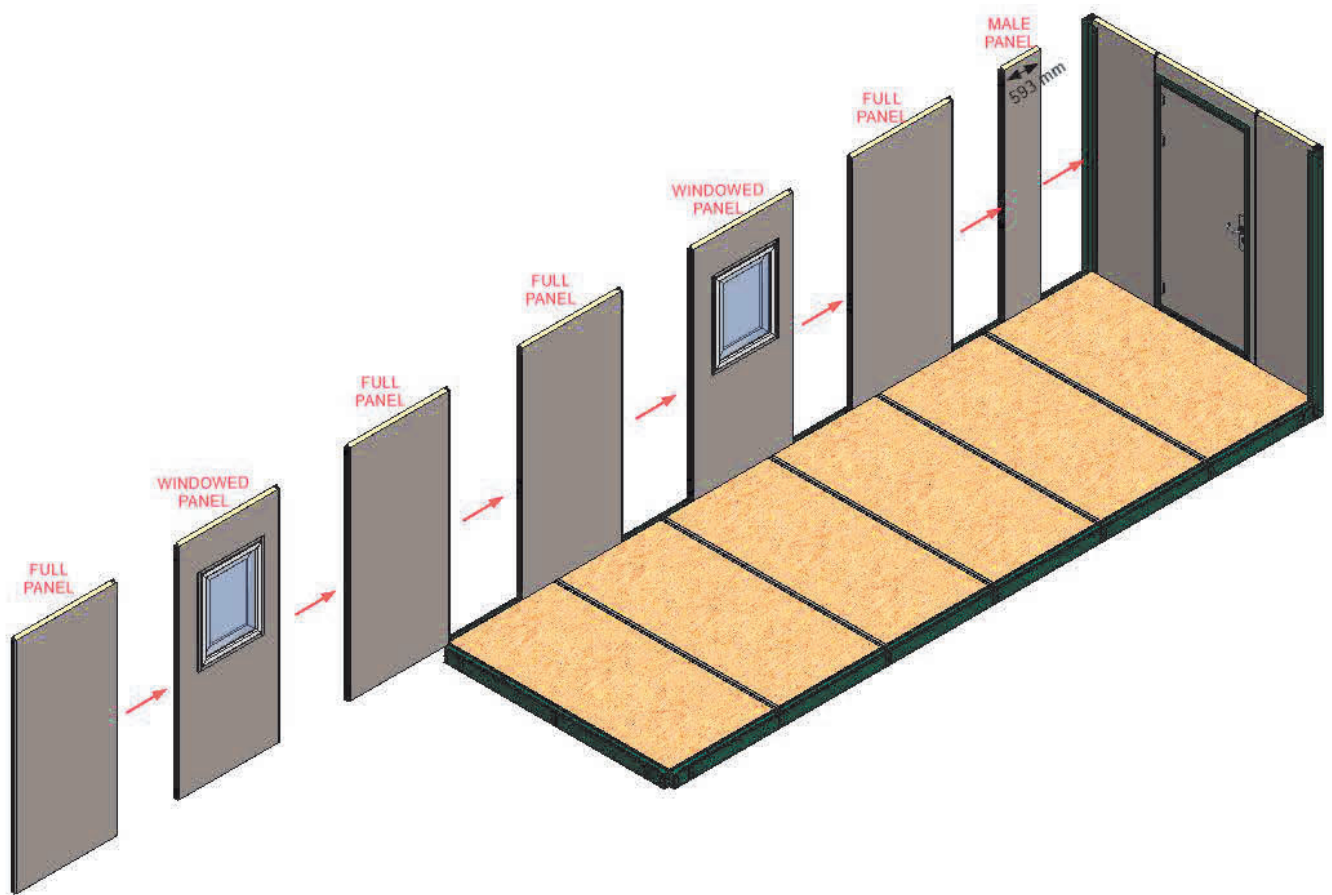
5. Afterward the door panel and the 593 mm male panel are installed.



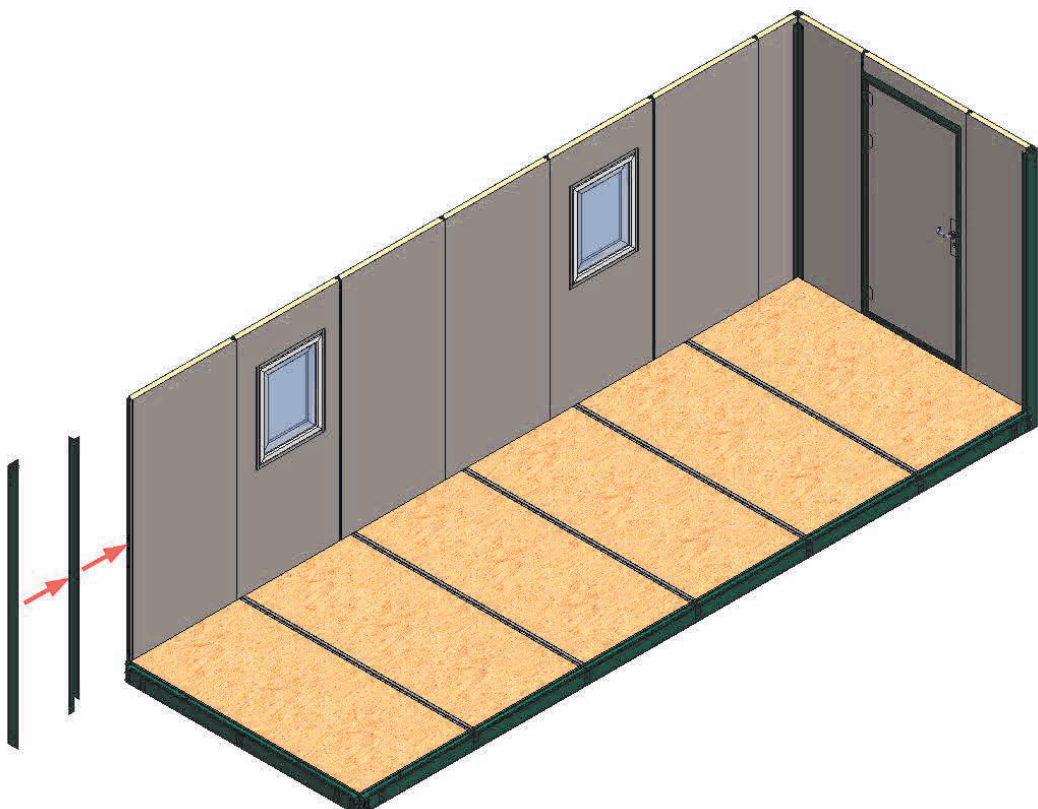
6. The inner and outer corner profiles are bolted in the same order to the other end of the panel, completing the installation of the end panel.



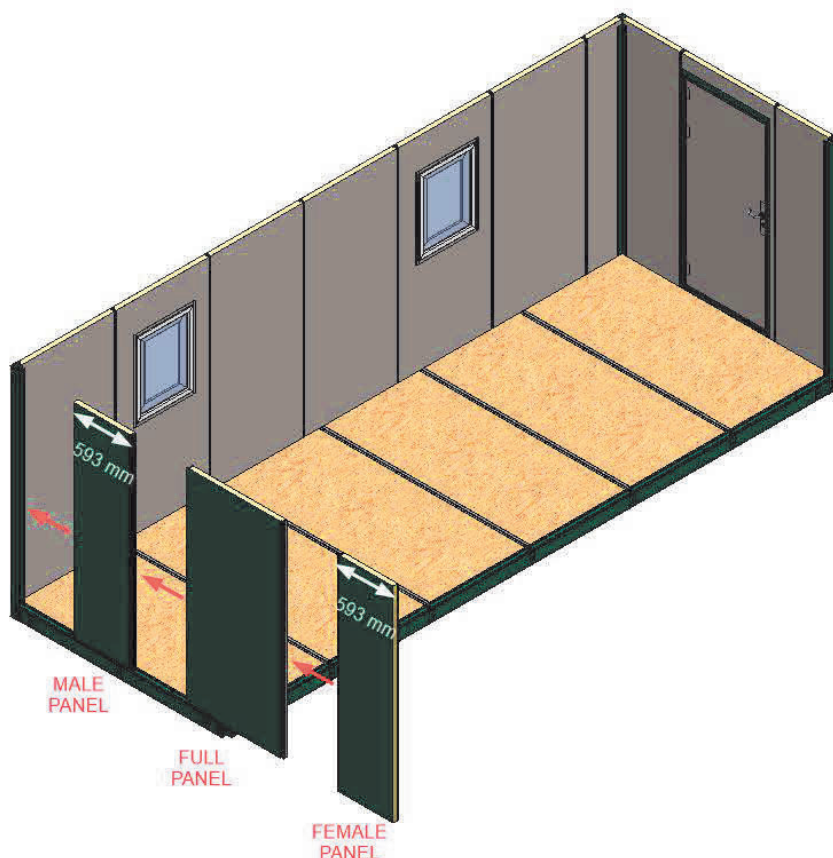
7. 4 full panels, 2 windowed panels, and a 593 mm male panel are assembled.



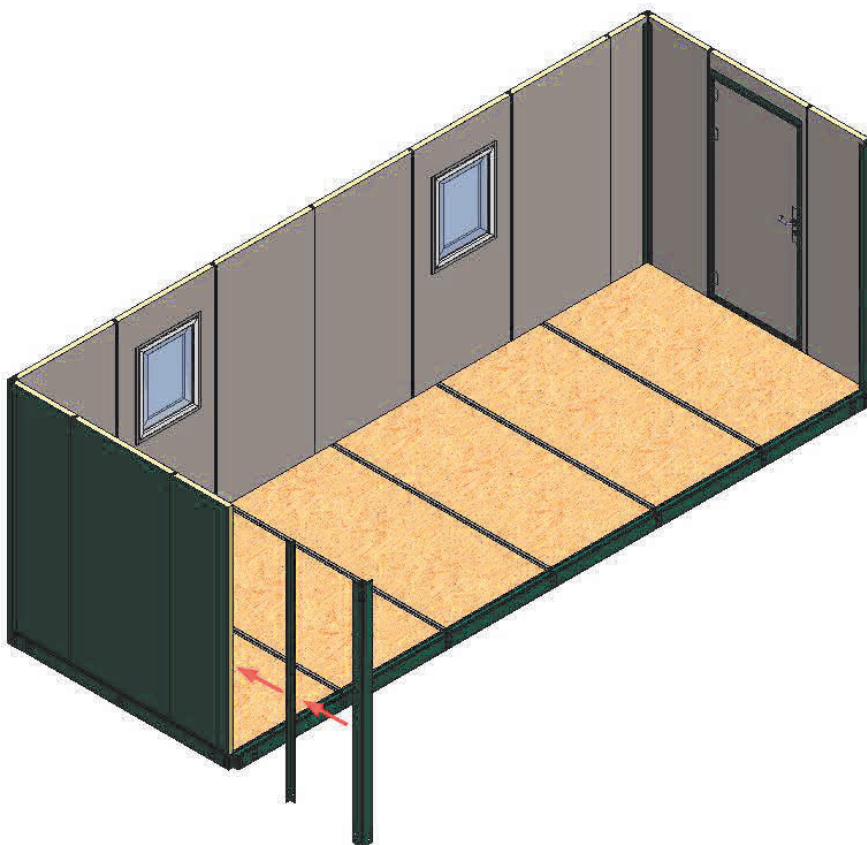
8. The inner and outer corner profiles are bolted in the same order to the other end of the panel, completing the installation of the end panel.



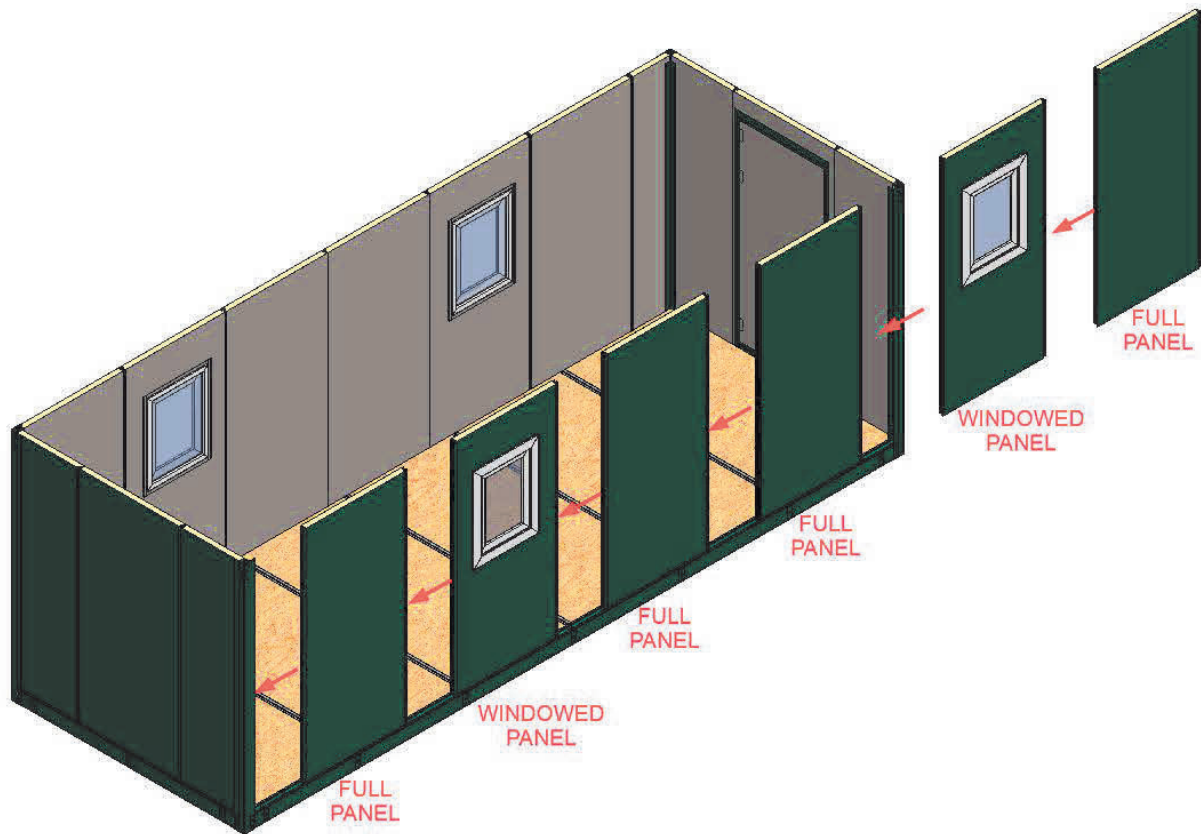
9. In this step, 1 piece of 593 mm female panel, 1 full panel, and 1 piece of 593 mm male panel are installed.



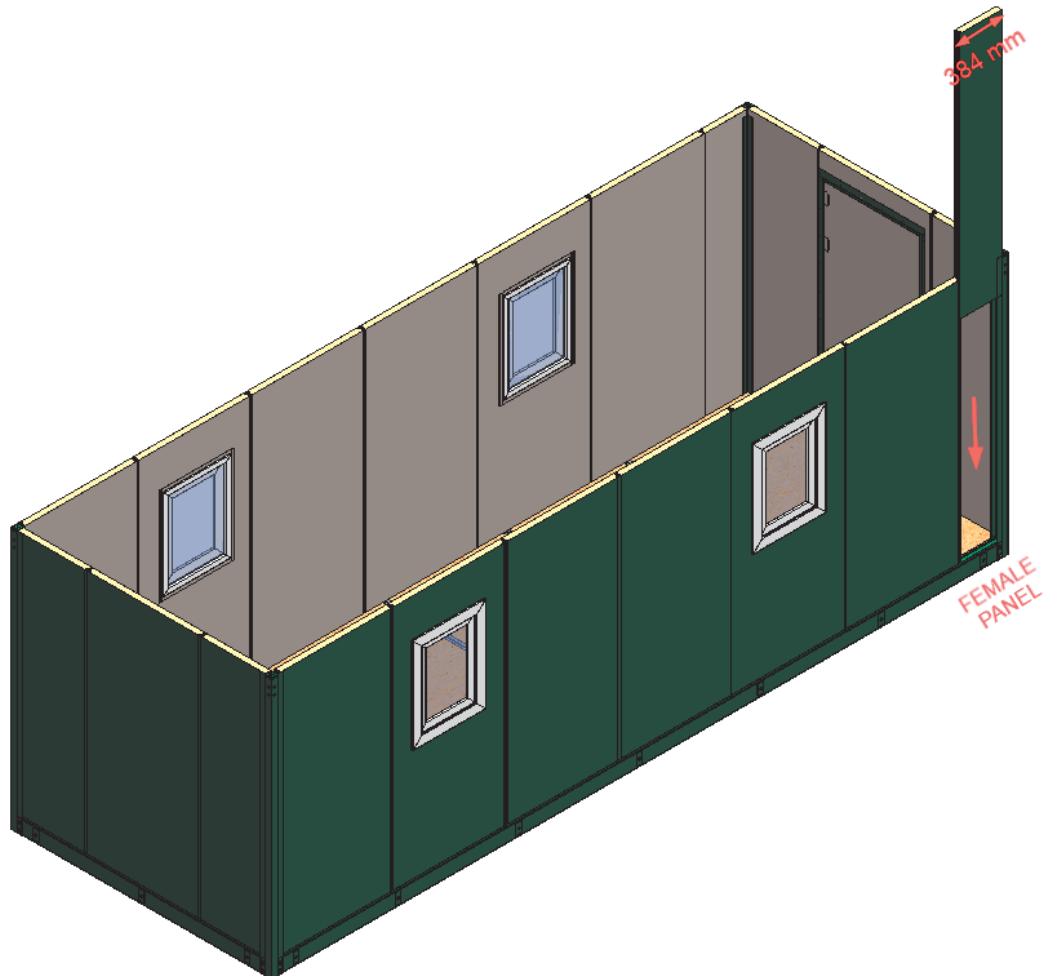
10. The inner and outer corner profiles are bolted in the same order to the other end of the panel, completing the installation of the end panel.



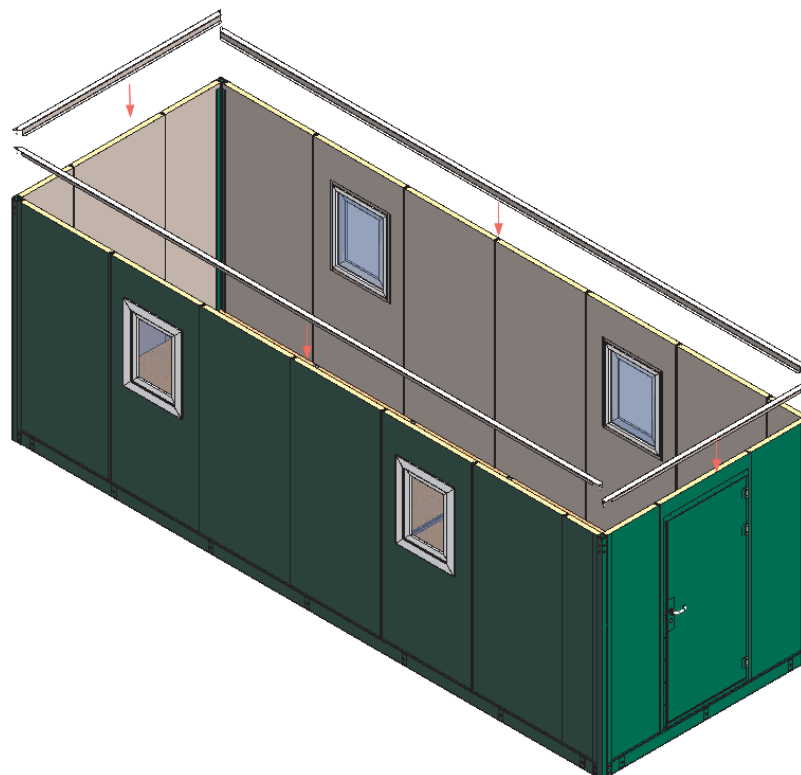
11. In this step, 4 full panels and 2 windowed panels are assembled.



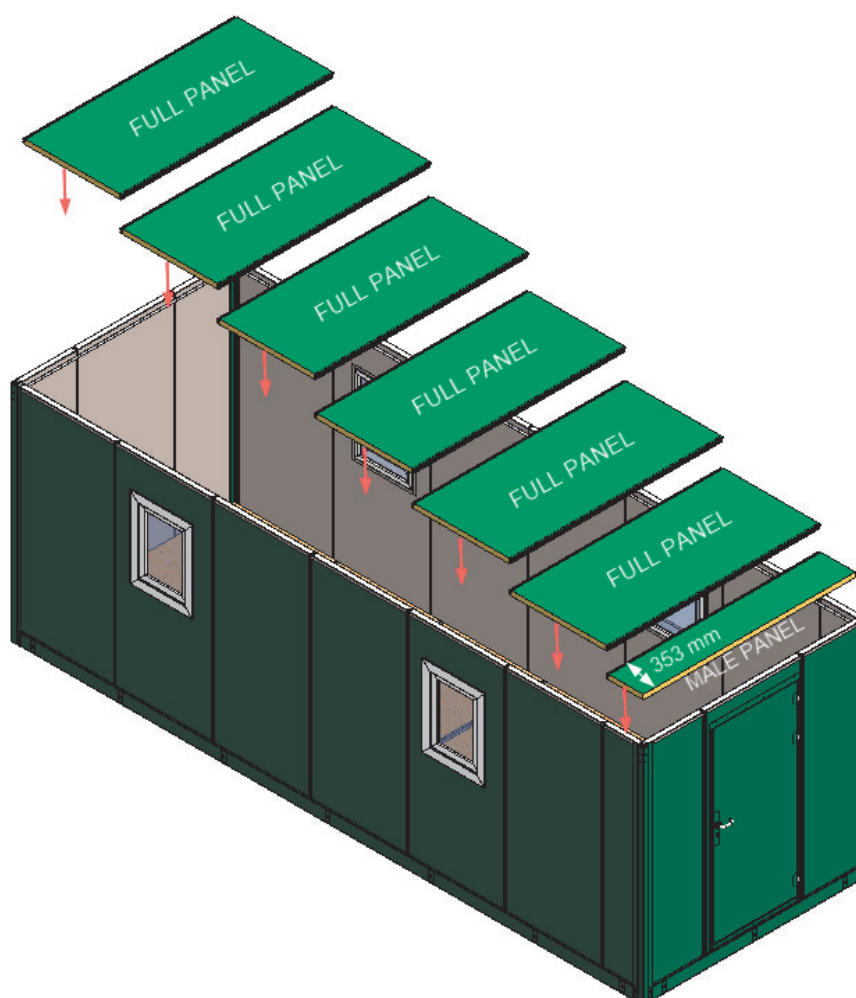
12. The final panel (384 mm female panel) is placed from top to bottom as shown in the figure.



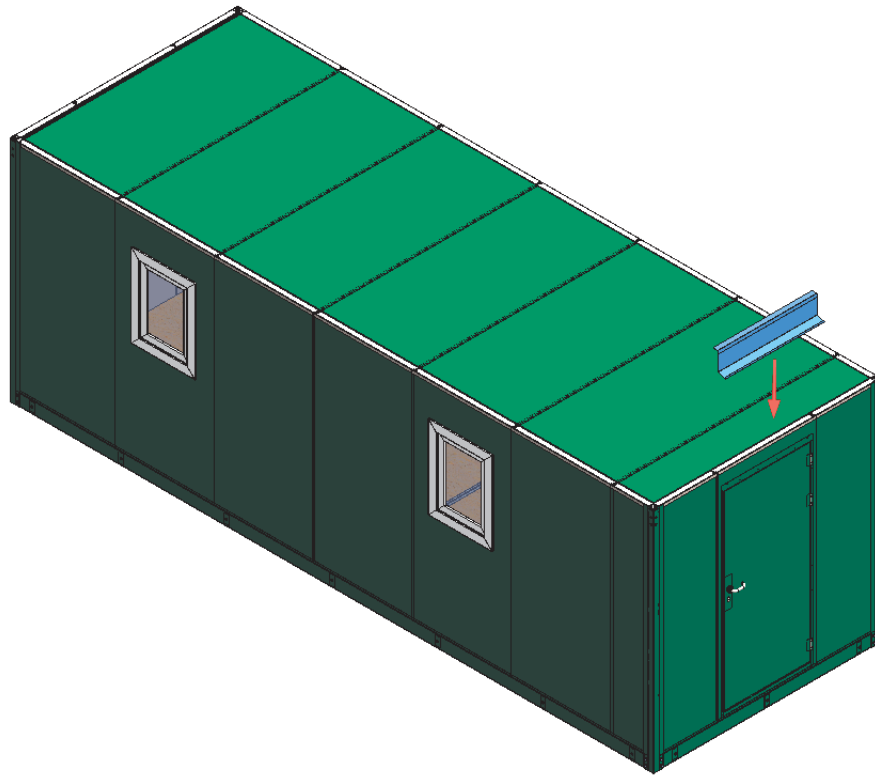
13. Pinned U profiles are placed so that the pins fit perfectly into the holes.



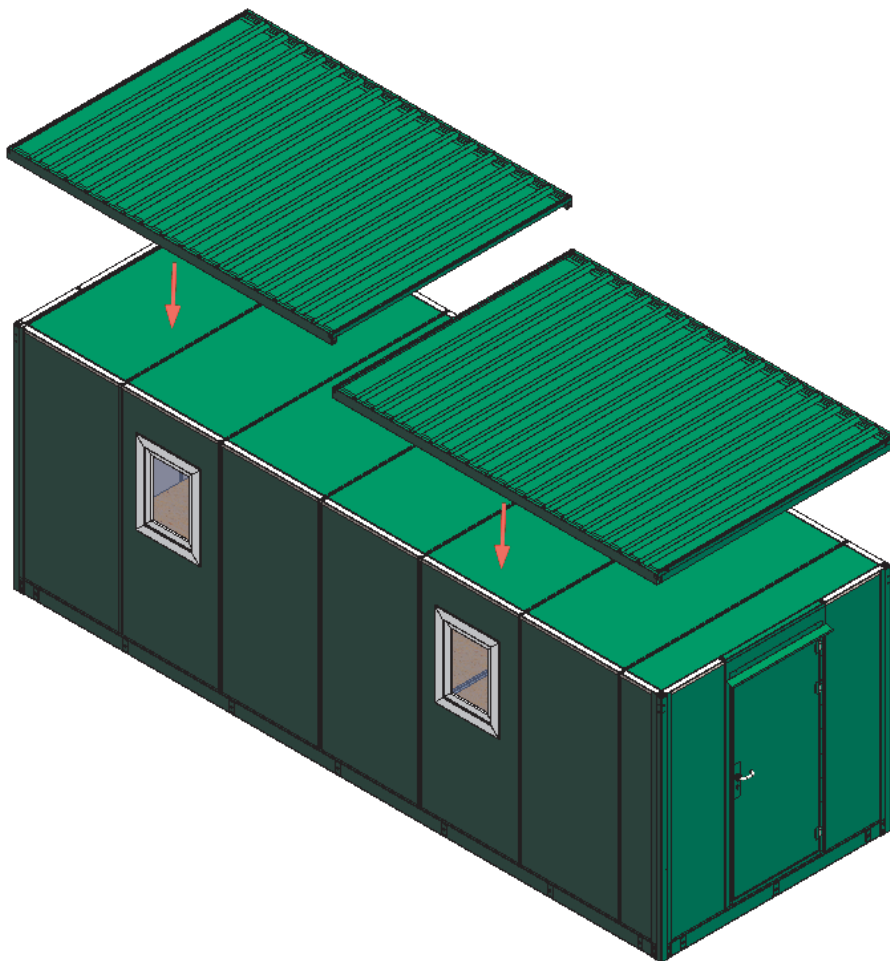
14. 6 full panels and 1 piece of 353 mm male or female panel will be installed. The 353 mm panel on the ceiling can be either male or female. Depending on whether it is male or female, its position can be adjusted to either end.



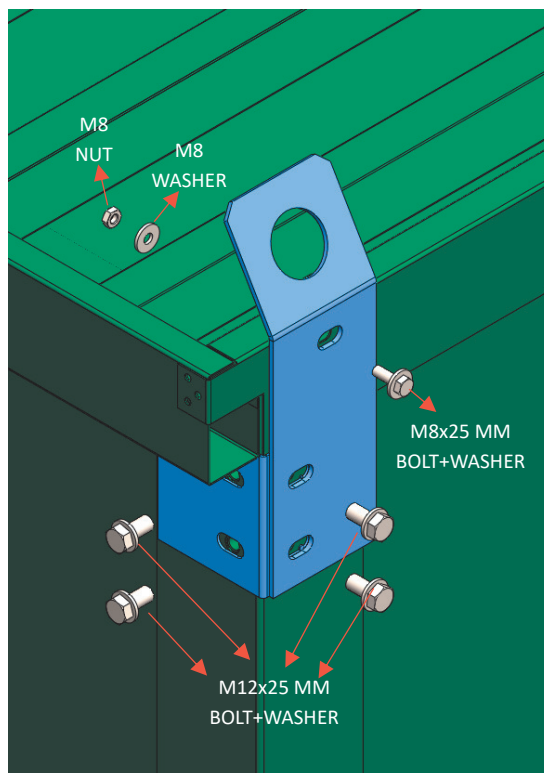
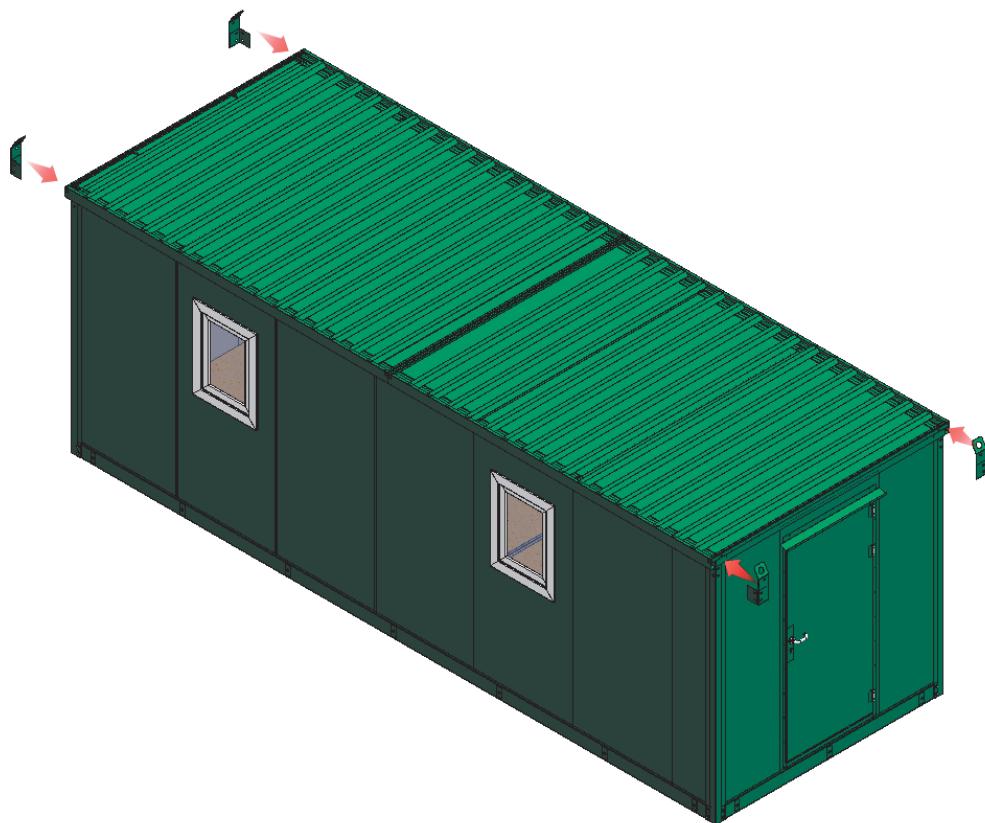
15. The rain profile is placed on top of the pinned U profile.



16. A metal sealed roof is placed on top of the sandwich panels on the roof side.



17. The lifting parts are fixed to the corner profiles and the roof with bolts. The roof is fixed to the product and allows it to be carried by crane.



18. Finally, the ceiling closure is installed between the roofs, and the cabin is ready for use.

