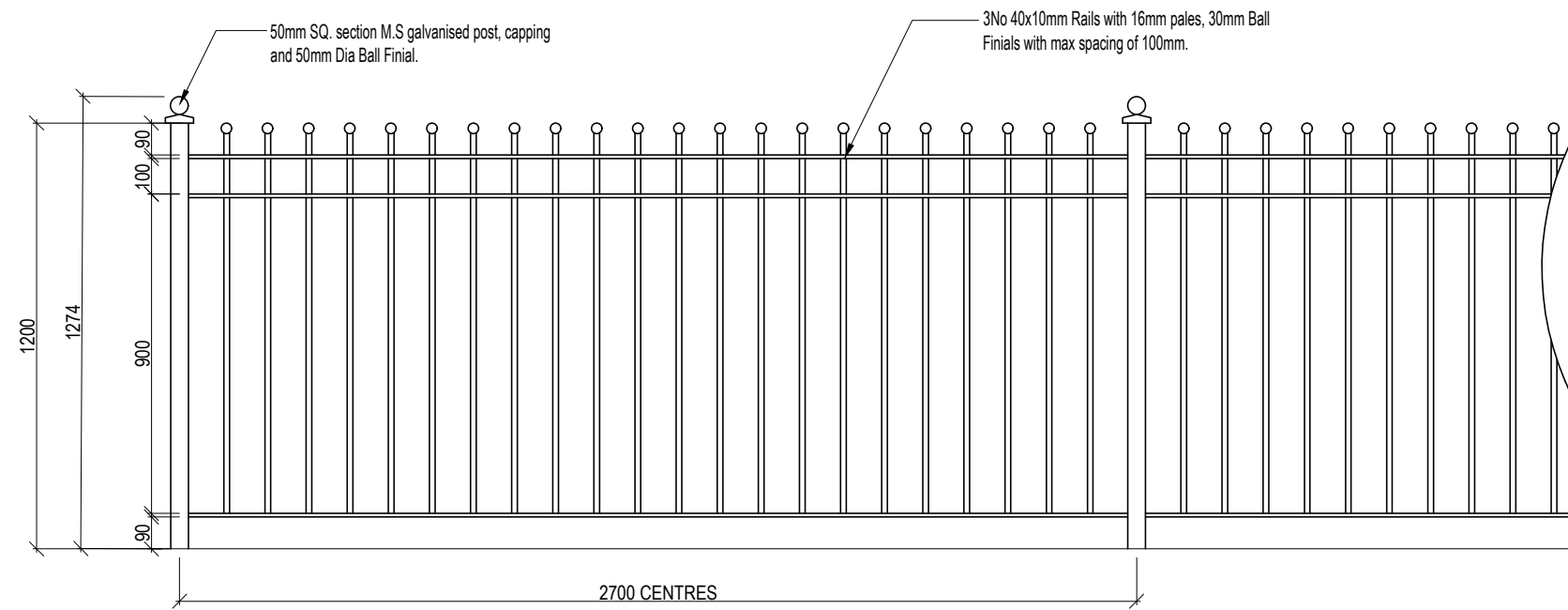
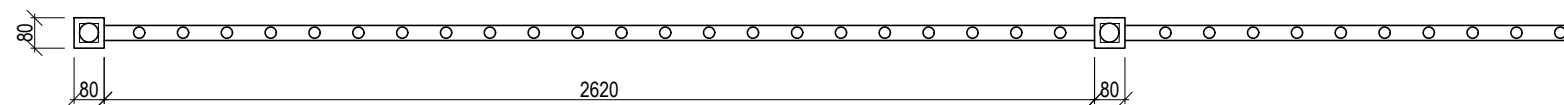
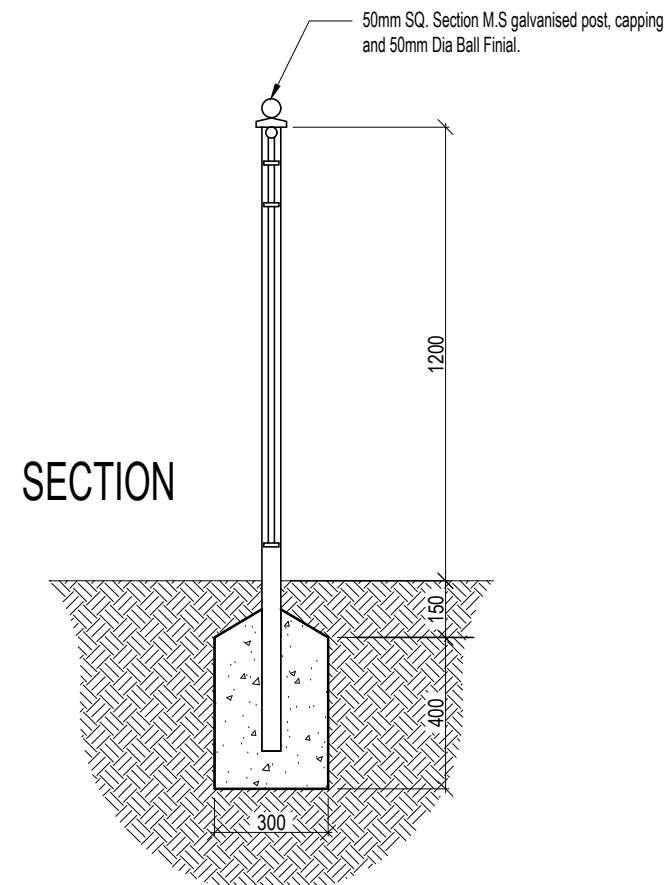




ELEVATION



PLAN



SECTION

N.B. FABRICATOR/CONTRACTOR TO MEASURE ON SITE PRIOR TO MANUFACTURE OF RAILING PANELS. LENGTHS MAY VARY FROM STANDARD LENGTHS INDICATED AT ENDS OF RUNS AND AT JUNCTIONS ONLY TO CLIENTS APPROVAL

ALL STEELWORK TO BE 'HOT DIP' GALVANISED MILD STEEL TO BS 729. STEELWORK TO BE FULLY WELDED PRIOR TO GALVANISING. ALL BURRS AND SHARP EDGES TO BE REMOVED. ALL WELDS GROUND SMOOTH.

DEGREASING AND PREPARATION:
THOROUGHLY DEGREASE ALL GALVANISED STEELWORK USING EITHER
WHITE SPIRIT OR PAINT SUPPLIERS DEGREASING AS TO MANUFACTURER'S
RECOMMENDATIONS. APPLY MORDENT SOLUTION UNTIL METALWORK TURNS GREY/BLACK. REPEAT DEGREASING PROCESS AND APPLICATION OF MORDENT SOLUTION.

FINISH:
TO BE POWDER COATED IN TRAFFIC BLACK (RAL 9017) TO BS EN 13438:2005.

REV.	DESCRIPTION	INT.	DATE
			
PROJECT			
STANDARD DETAILS			
DRAWING TITLE			
1200mm HIGH RAILINGS 50mm SQUARE POSTS WITH BALL TOP FINIALS			
JOB NUMBER		SD	REV
DRAWING NUMBER		F04-1	-
DRAWN	JSM	APR'15	SCALE
CHECKED			1:20
			A3